

D E series

DOUBLE CYLINDER

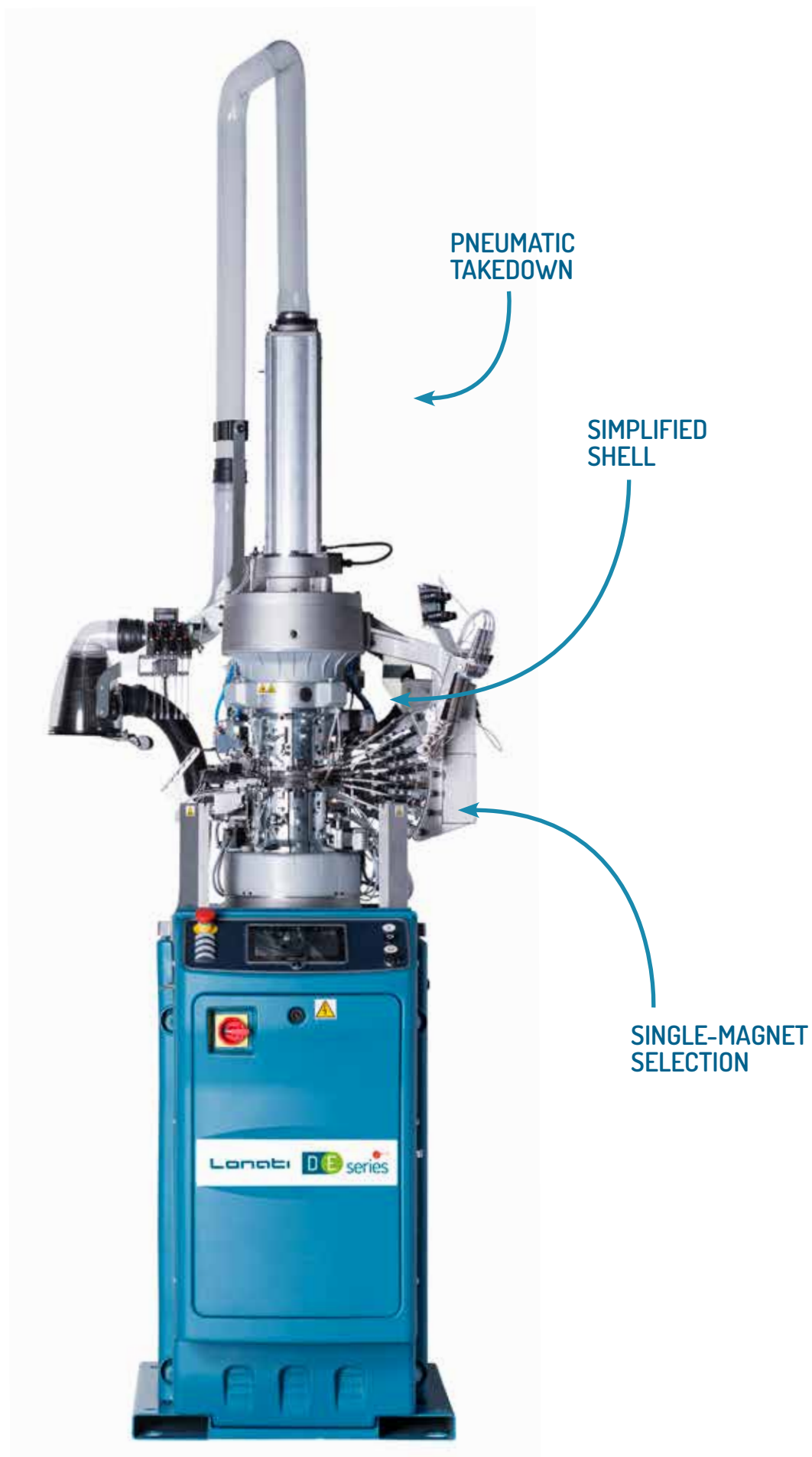
E1320X - E1420X - E1520X



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DOUBLE CYLINDER

E1320X - E1420X - E1520X





All images in this brochure are indicative and not binding.

DOUBLE CYLINDER

E1320X - E1420X - E1520X

Double cylinder 2 feeds machine for the production of men's, women's and children's socks in ribs, plain knit and links. Needle-needle single-magnet selection for several rib and links patterns. Tuck knitting option on first feed of lower cylinder. Brushless motor incorporated in the column with variable heel and toe reciprocating motion. 2 selection points instead of pickers and needle droppers. Electronic size control by automatic adjustment of the stitch. Available in 3" 1/2, 3" 3/4 and 4" diameters and gauge from 7 to 22.

- Needle-needle single-magnet selection instead of pickers and needle droppers and links drums for different rib and links patterns.
- Simplified shell/skirt with less mobile cams
- Takedown with electronic control and size self adjustment
- Stitch cams with independent stepper motors
- Electronic full control of yarnfingers and of all functions
- Easier sinkers maintenance thanks to the rotating knitting head

MACHINE DIMENSIONS



Length 90 cm + yarn creel 32 cm
Depth 104 cm + yarn creel 69 cm
Height 260 cm

MACHINE WEIGHT



Machine ca. 350 Kg
Yarn creel ca. 30 Kg

NOTE:

All data relating to outer appearance, performance, dimensions and weight are just as an indication.

DOUBLE CYLINDER

E1320X - E1420X - E1520X

TECHNICAL DATA

MODEL	CYLINDER DIAMETER	GAUGE	NEEDLE THICKNESS
E1320X	3"1/2	from 9 to 22	0.5 - 0.6 - 0.7 mm
E1420X	3"3/4	from 9 to 22	0.5 - 0.6 - 0.7 mm
E1520X	4"	from 7 to 22	0.5 - 0.6 - 0.7 - 0.9 mm

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STANDARD DEVICES

- ➊ Needle-needle single-magnet electronic selection system;
- ➋ Sock downtake with downwards movement control;
- ➌ Automatic turning device;
- ➍ Multi-stiffening by means of stepper motor;
- ➎ High heel by means of single-magnetic selection;
- ➏ Sinker cap with internal lubrication;
- ➐ 6 pneumatic yarnfingers;
- ➑ 4-rod take-up device;
- ➒ Suction valve controlled with stepper motor;
- ➓ Tail knitting at the start of the sock;

SISTEMI OPZIONALI

- Fan
- Picot welt
- Size electronic control
- Split device
- Pneumatic yarnfinger number 7
- First yarnfinger positioning at feeds 5,6 and 7
- Second yarnfinger positioning at feeds 2,3 and 4
- Lycra plating
- Bare Lycra
- 6-rod take-up device
- Yarn brake discs opener 1 and 2
- Prearrangement for YoYo feeder
- Prearrangement for LGL feeder
- Spyder sensors
- Cassefils mechanical sensors
- Knots electric sensors
- Ethernet board

SUITABLE YARNS

The machine is designed to be used with the following yarns

- Natural fibers
- Syntetic yarn
- Elastic yarn

POSSIBLE KNITTING

The standard machine can perform the following knittings

- Plain knit
- Rib
- Links
- Tuck stitch on lower cylinder

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NUMBER OF COLORS

Number of colors	1 color on the same course Up to 5 colors on first feed Up to 3 colors on second feed
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PERFORMANCES

GAUGE	4" CYLINDER DIAMETER															
	14 (needle thickness 0.7)															
KNITTING FEATURES	LINKS = 360 Rpm															
	Rib and plain knit = 380 Rpm															
	Tuck stitch = 260 Rpm															
	Reciprocated motion = 360 Rpm															

Above data are indicative and not binding.

GAUGE

GAUGE																
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22
1320X	3"1/2				96 100 104	120 124 128	132 136 140 144	148 152 156	160 164 168	172 176 180	184 188 192	196 200 204	208 212 216	220 224 228 232	248 252 256	
		Needle thickness 0.7														
		Needle thickness 0.6														
		Needle thickness 0.5														

GAUGE																
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22
1420X	3"3/4				104 108	112 116 120	124 128 132	136 140 144	148 152 156	160 164 168	172 176 180	184 188 192	196 200 204	208 212 216	232 236 240	
		Needle thickness 0.7														
		Needle thickness 0.6														
		Needle thickness 0.5														

GAUGE																
Model	ø	6	7	8	9	10	11	12	13	14	15	16	17	18	20	22
1520X		76 80	84 88 92	96 100 104	108 112 116	120 124 128	132 136 140 144	148 152 156	160 164 168	172 176 180	184 188 192	196 200 204	208 212 216	220 224 228 232	248 252 256	
		Needle thickness 0.9														
		Needle thickness 0.7														
		Needle thickness 0.6														
		Needle thickness 0.5														

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DISCLAIMER:

For gauges lower or higher than those in the chart, their maximum speed must be reduced by 10-15%.
Should you use staple fiber, maximum speed has to be detected each time according to the yarn and the item to be produced.

Lonati is recommending needles from
GROZ-BECKERT®

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NOISE LEVEL

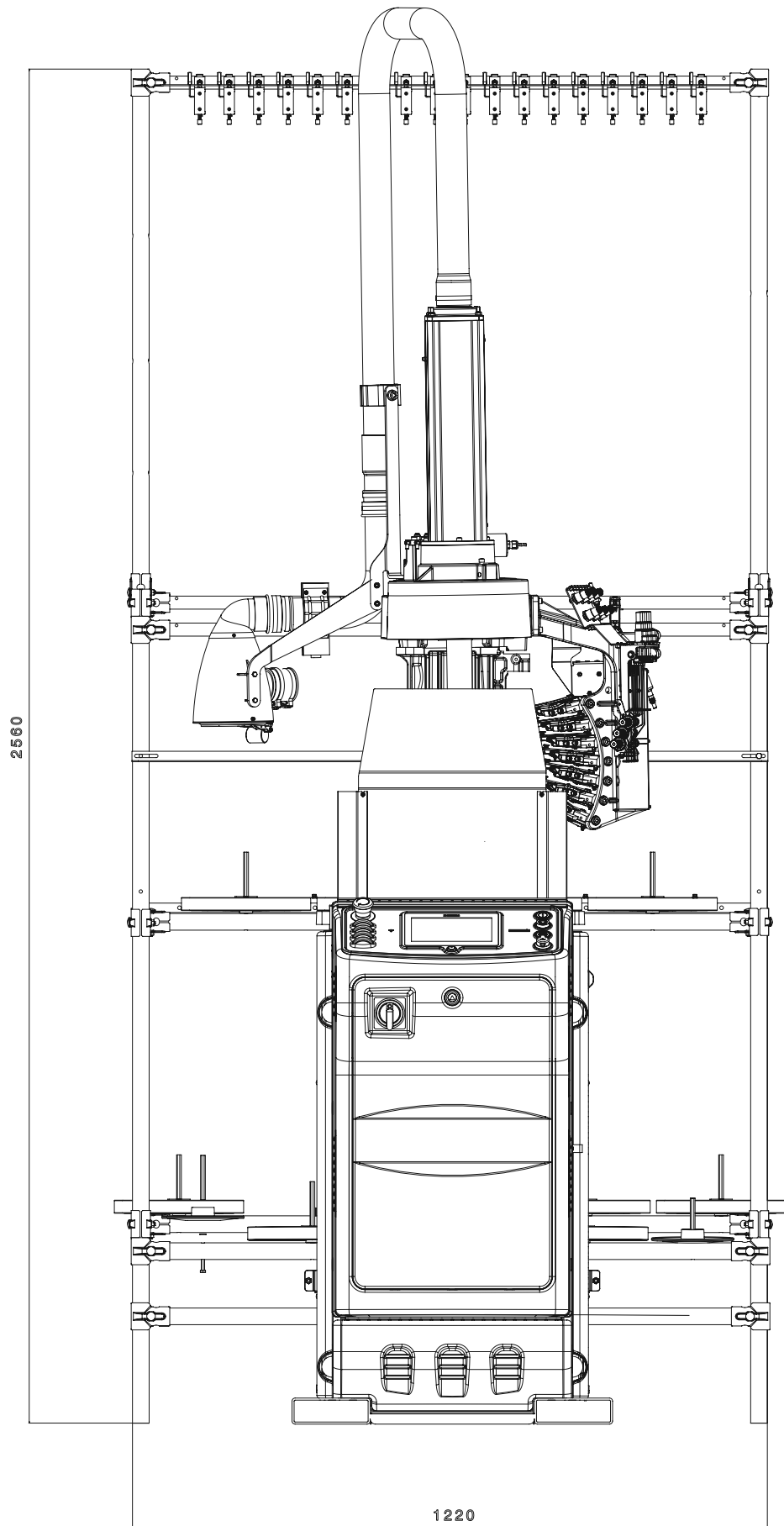
Machine average noise level, suction included LpA=81.9 dB LwA=99 db

LUBRICANTS

Average consumption for 100 dozens= 330 gr. Lonati recommends: Kluber Madol 183 Supreme - Fuchs Renolin Trax 16 C

GREASE

For seals, bearing etc Lonati recommends: Damping grease Nyogel 774F

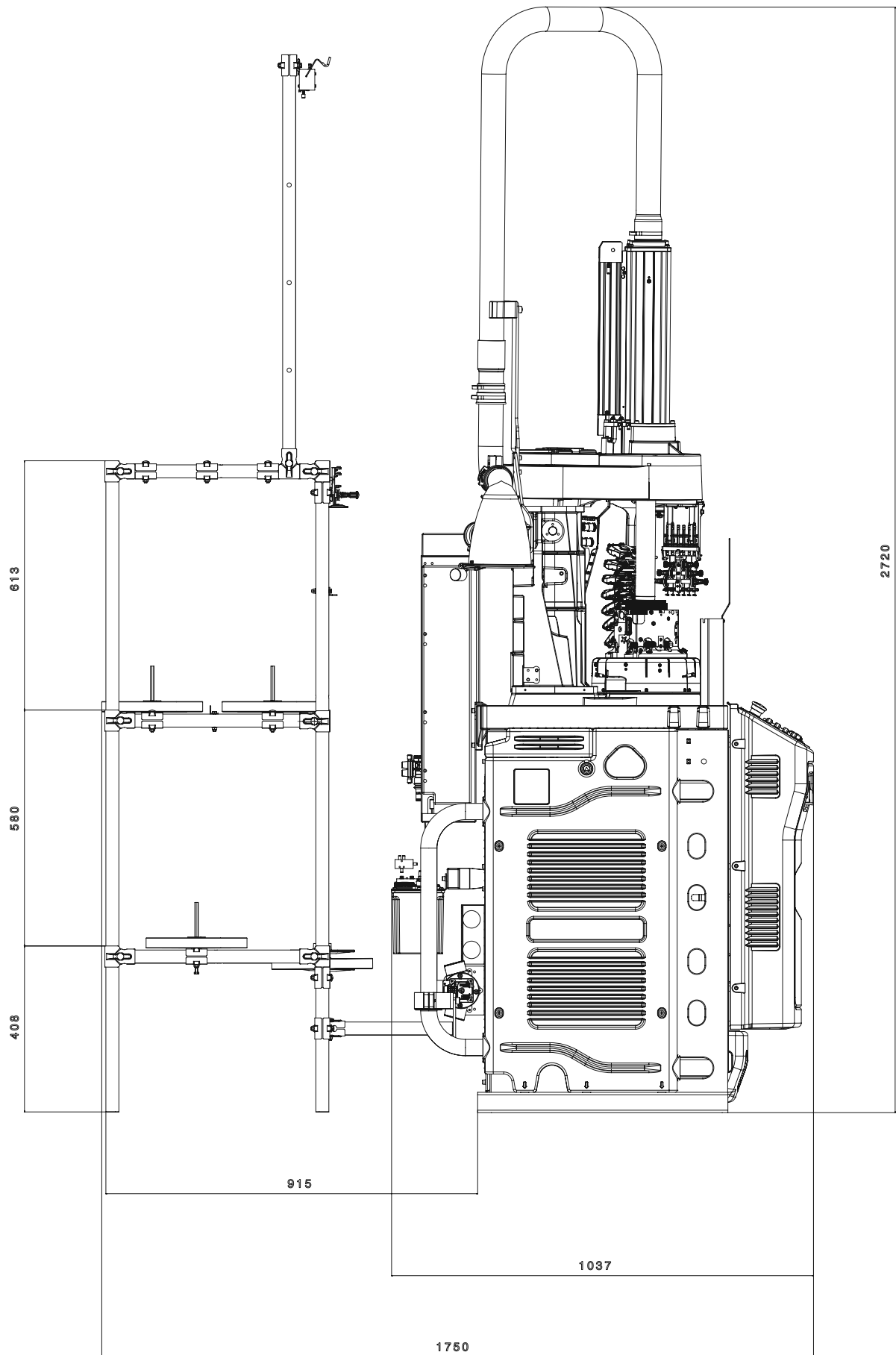


FRONT VIEW

Machine dimensions + 16 positions yarn creel.

NOTE:

The picture may show fittings and equipment that are supplied on demand and not.

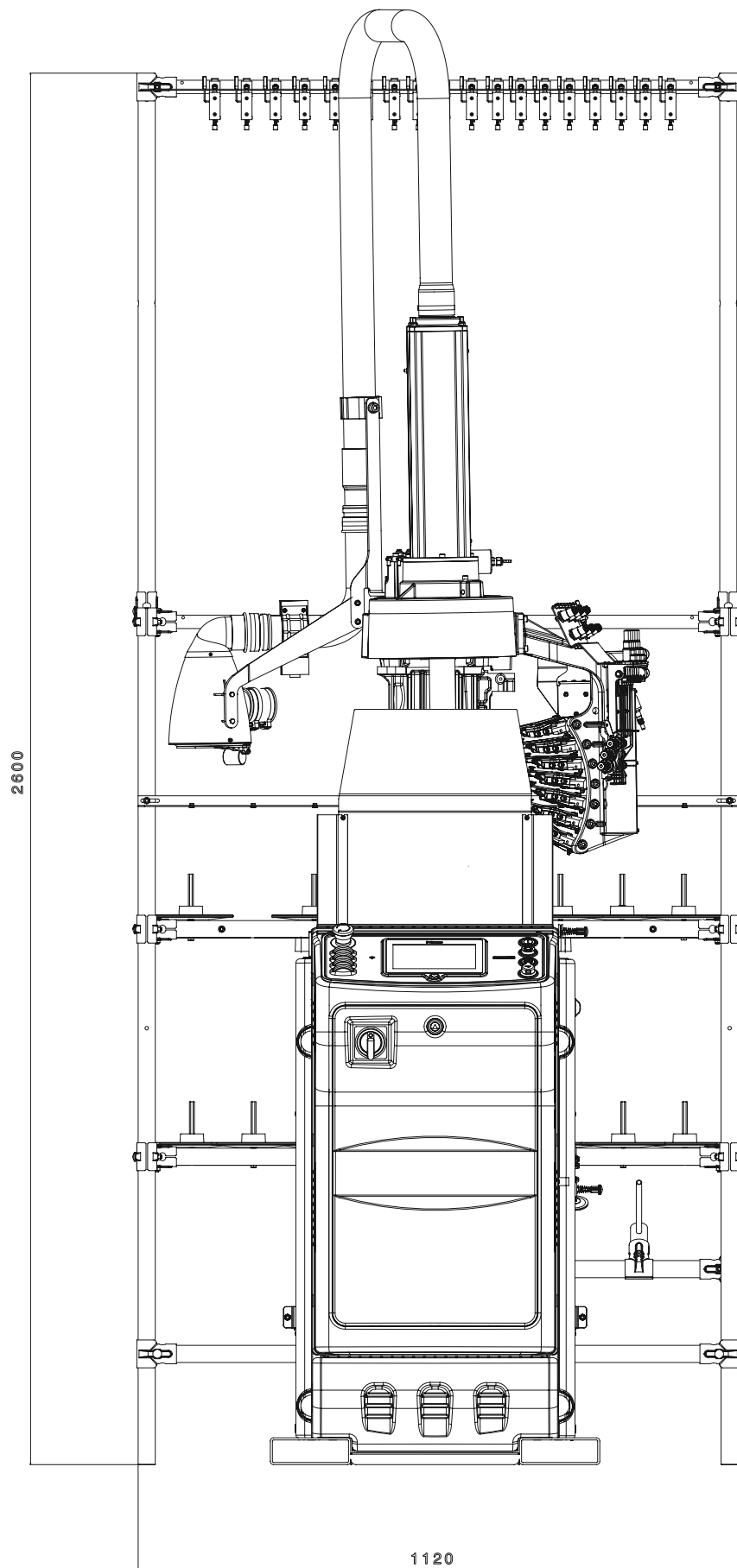


SIDE VIEW

Machine dimensions + 16positions yarn creel.

NOTE:

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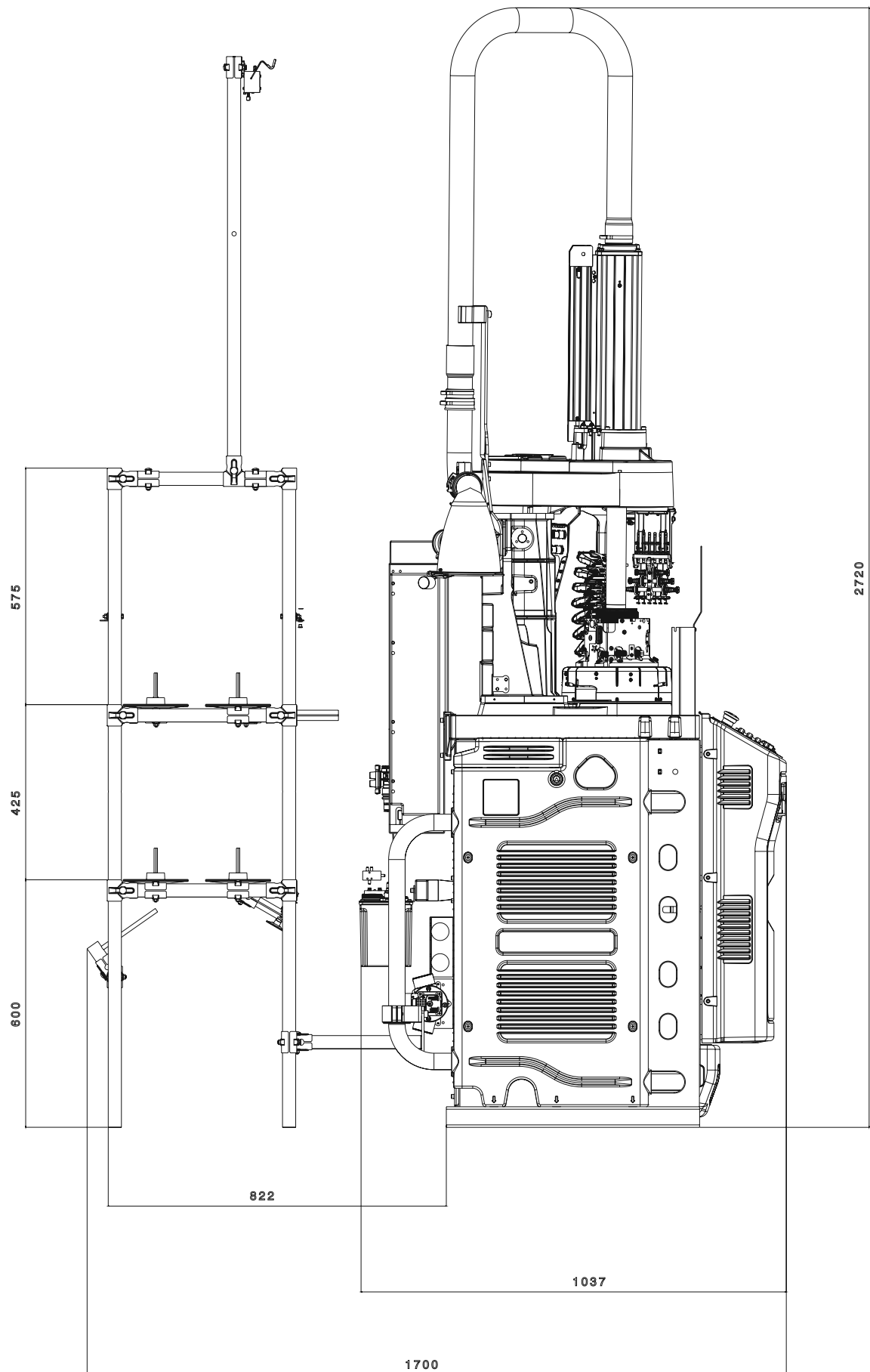


FRONT VIEW

Machine dimensions + 18 positions yarn creel.

NOTE:

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SIDE VIEW

Machine dimensions + 18 positions yarn creel.

NOTE:

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